APPLICATION
Automatic packaging of granule products in formed pouch for the food, pharmaceutical, chemical and other industries. Special for biscuits, potato chips, shrimp chips, foodstuff etc.

PACKING PROCESS
- The machine can automatically complete the products conveying, measuring, and feeding, filling and bag forming, date code printing, bag sealing and cutting.
- Servo-motor driven, twin belt film pulling system.
- High sensitive fibre optic photo sensor can automatically trace color mark accurately.
- PLC control system combined with touch screen, can easily set and change the packing parameters. Daily production output and self-diagnostic machine error can be viewed directly from the screen.
- PID temperature controller monitors heat sealing temperature within ±1°C.
- Selected electrical and pneumatic components from reliable international manufacturer.
- Sealing at 4 corners. Box style pouch look nicer and higher quality.
- Inclined design, better solution for easy break products (option).
- With CE Certificate comply with CE standard.

OPTIONAL PARTS
- Inclined design
- Date code printer
- Stainless steel case
- Pouch clipping device
- Zipper bag device
- Fix degree inclined design (for fragile products packing)
## SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model:</th>
<th>PM-520-5S</th>
<th>PM-520-4S</th>
<th>PM-620-5S</th>
<th>PM-620-4S</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vertical Sealing Number</td>
<td>4 corner seal and fin seal</td>
<td>only 4 corner seal (no fin seal)</td>
<td>4 corner seal and fin seal</td>
<td>only 4 corner seal (no fin seal)</td>
</tr>
<tr>
<td>Film Width (mm)</td>
<td>Max. 520 mm (20.4 in)</td>
<td>Max. 420 mm (16.5 in)</td>
<td>Max. 620 mm (24.4 in)</td>
<td>Max. 520 mm (20.4 in)</td>
</tr>
<tr>
<td>Bag Length (mm)</td>
<td>200-400 (7.8-15.7 in)</td>
<td>200-400 (7.8-15.7 in)</td>
<td>200-450 (7.8-17.7 in)</td>
<td>200-450 (7.8-17.7 in)</td>
</tr>
<tr>
<td>Packing speed</td>
<td>20-50 ppm</td>
<td>20-40 ppm</td>
<td>20-40 ppm</td>
<td>20-35 ppm</td>
</tr>
</tbody>
</table>

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