SM15
Reduce mailing costs through higher productivity

Designed with a unique combination of features that guarantee consistency, fast make-ready and high net throughput:
- Enables to use C6, C5, C4 and pocket envelopes as well as #7 1/2, #9, #10, 6" x 12" and 9" x 12" with quick change-over
- Enables high speed operation (200% higher than average market speeds)
- C5 - 10,000 pph
- C5+ - 14,000 pph
- C5+CS - 13,000 pph
- C5+CS5 - 15,000 pph
- Pocket envelopes up to 10,000 pph - on request.
- Newly developed “touch screen” panel for a minimum make-ready due to proven job menus programable.
- Automated stacking of inserts to newspaper mail piece.
- Selective feeding of documents from designated feeder for personalized mail.

SM15
Reliable automation in envelope inserting

Depending on your requirements, the Sitma SM15 system offers many options for versatility:
- Customized solutions to process roll, flat fold and cut sheets.
- Increased productivity options to merge multiple print streams.
- Intelligent result using SMARTCROCOC and Datamatrix codes.
- High speed letter.
- Fast accumulation buffer for multi-page documents ensuring the highest productivity.
- Postinsertion buffer.
- Inkjet addressing system.
- Intelligent stacking unit to output finished pieces management, wrapping and digital data insertion.

Sitma
Superior Engineering - Superior Quality - Superior Performance
**SM15** Reliable automation in envelope inserting solutions

A high capacity envelope inserter to meet the most demanding production requirements from C4, C6 to pocket envelopes

A turnover belt delivers envelope address side up onto a conveyor to be inked and addressed and then into an intelligent collection belt.

A camera can be easily mounted for intelligence inputs.

Each feeder has an independent drive and automatic synchronising according to product size. It can be fully set for the functions of "back-up", "alternate feed" or "random feed". All feeders are preprogrammed for selective feeding.

The products are delivered to a dual pusher chain equipped with the "break-away" on design. The module can be easily extended.

Dual reject gates avoid production jams, thus increasing efficiency as they are activated either by inpatient unsprung products or by an restrictor envelope feed.

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Inserts</th>
<th>Envelope</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min. Max. length: 103 - 230 mm</td>
<td>3.07&quot; - 9.06&quot;</td>
</tr>
<tr>
<td>Min. Max. width: 150 - 305 mm</td>
<td>5.91&quot; - 12.01&quot;</td>
</tr>
<tr>
<td>Min. Max. weight: 50 - 200 gr/m²</td>
<td>0.17 - 0.71 oz/sq ft</td>
</tr>
<tr>
<td>Max. thickness: up to 10 mm</td>
<td>0.40&quot;</td>
</tr>
</tbody>
</table>

**Overall dimensions**

- Length: 5495 mm - 214.57"
- Width: 2700 mm - 106.3"
- Height: 2250 mm - 88.58"
- W. Height: 830 mm - 32.66"
- Weight: 3200 Kg - 7014 lbs

To above data are not binding.